Weatherby®

MODEL NINETY-TWO PUMP SHOTGUN

Instruction Manual

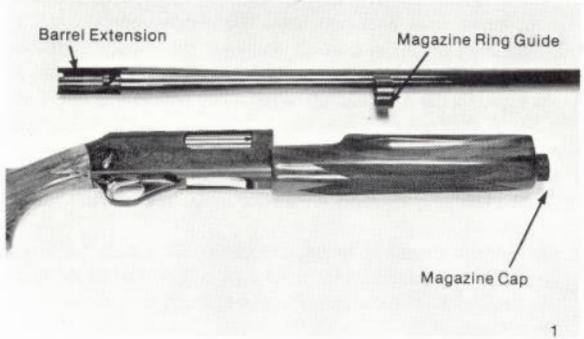
CAUTION

HEED THE FOLLOWING WARNINGS ON GUN HANDLING BEFORE ATTEMPTING TO USE YOUR SHOTGUN.

- Be sure that the barrel is clear of any obstruction before loading. Make it a habit to check the barrel **every** time before reloading.
- Before setting off on a hunt or starting a round of skeet or trap, make sure that you have the proper ammunition. A 20-ga shell will enter a 12-ga chamber far enough to leave room for a 12-ga shell behind it. A damaged gun and possible injury to the shooter will result if the barrel is fired. Also, a 3-inch shell will chamber into a 2¾-inch chamber, but the crimp at the mouth will unfold into the forcing cone, causing possibly unsafe pressures.
- Store guns and ammunition separately, beyond the reach of children.
- Never climb a tree or fence, or jump a ditch, with a loaded gun. Unload the gun and hand it to a friend or place it on the ground on the other side of the obstacle before crossing it yourself.
- Never place a loaded gun into a vehicle or lean the gun against any object. The gun should be emptied and placed into a case when not in use.
- Keep safety on at all times. Move to "Off" position only when you are sure that a shot is imminent.
- While loading or unloading, make sure that the gun is pointed in a safe direction. Keep finger off trigger while operating the action.
- Treat every gun as if it is loaded — it may be!
- Watch the muzzle at all times; never point the gun, accidentally or while horseplaying, at anything you do not **want** to shoot. Identify the target before shooting; do not shoot at sounds.
- Avoid alcoholic beverages before or during shooting.
- If you do not thoroughly understand the proper use and care of your gun, seek the advice of someone you **know** is competent.
- Don't abuse your gun or your hunting privileges. Both can be taken away from us due to public pressure against "slob" hunters.

AMMUNITION

The Model Ninety-two pump shotgun receiver is capable of handling all 12-ga 2¾ inch and 3 inch shotshells. HOWEVER, BE CERTAIN THAT THE **BARREL** IS MARKED FOR USE WITH 3 INCH SHELLS BEFORE THESE LONG SHELLS ARE FIRED IN THE GUN. A 3 INCH MAGNUM SHELL FIRED IN A 2¾ INCH CHAMBER WILL CAUSE DANGEROUSLY HIGH PRESSURE; THE GUN MAY BE DAMAGED, AND THE SHOOTER MAY BE INJURED.



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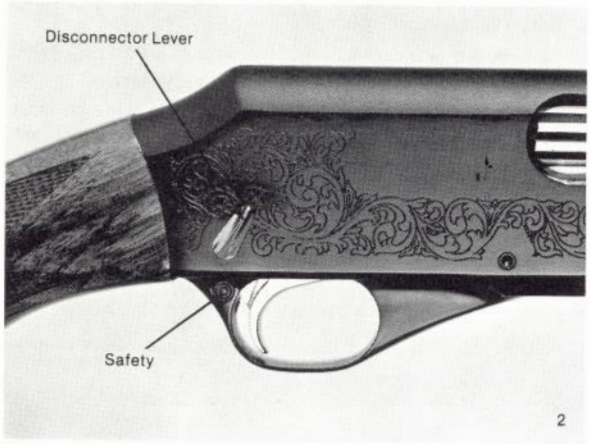
SAFETY

The safety button is located in the rear of the trigger guard. When pressed through the trigger guard to the right, the gun is on "safe". When the safety button is pressed fully to the left, a red band will become visible and the gun is ready to fire.

CAUTION: When loading or unloading your gun, always make sure the safety is in the "safe" position to prevent accidental discharge.

DISCONNECTOR LEVER

The gold lever on the right side of the receiver is the disconnector lever. When moved to its forward position, it releases the forearm, permitting you to move the forearm rearward when the gun is cocked. (Illustration No. 2).



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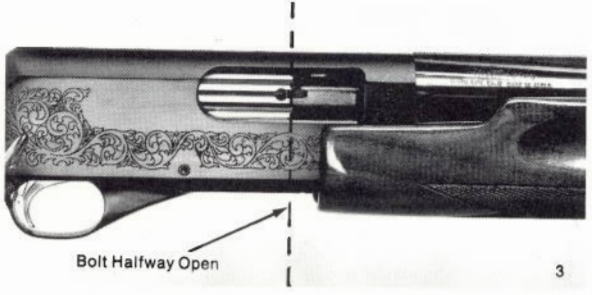
ASSEMBLY

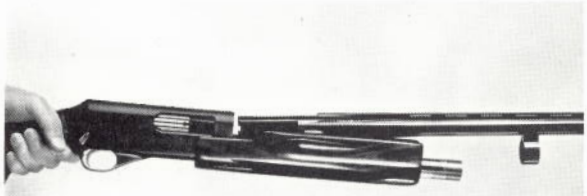
Before assembly, inspect barrel to make certain it is clean and free of obstructions.

1. If gun is uncocked, forearm can be moved rearward. If gun is cocked, forearm is locked and will not move. To release, move disconnector lever to its forward position. Forearm will now move rearward.
2. Move forearm rearward until bolt is approximately halfway open (Illustration No. 3). (Illustration shows bolt halfway back in ejection port).



3

3. Unscrew magazine cap.
4. Be certain that forearm and bolt are positioned as explained in Step 2. This is the proper position for easiest barrel assembly.
5. Place barrel extension into front end of receiver. Make certain that magazine ring guide is aligned with magazine tube (Illustration No. 4).



Barrel Extension entering front of receiver

4

6. Slide barrel gently rearward until barrel is solidly butted against front of receiver.
7. Screw on magazine cap, making sure it is finger tight. Your shotgun is now ready for use.

5

LOADING:

The Weatherby Model Ninety-two has been plugged at the factory to hold two shells in the magazine, reduced from four, plus the shell in the chamber. Instructions for removing the plug are given later.

TO LOAD THE CHAMBER

1. Place safety button in "safe" position.
2. Move forearm rearward until bolt is fully open. If forearm will not move, move disconnector lever to its forward position, then slide forearm rearward.
3. Drop shell into open ejection port. DO NOT PLACE SHELL IN CHAMBER.
4. Slide forearm completely forward. This will load the shell in the chamber and lock the action.
5. To fully load gun you must now load the magazine.

TO LOAD THE MAGAZINE

6. Make sure safety button is in "safe" position; turn gun until trigger guard is facing up.
7. Press shell against front of lifter (Illustration No. 5). Then slide shell completely into magazine tube. Be sure that rim of shell is pushed forward past shell latch and does not slide back over or rest against front of lifter. This can cause a feeding malfunction.
8. Repeat above Step 7 to load additional round(s) in magazine.

TO LOAD CHAMBER FROM MAGAZINE

9. After firing the shell in the chamber, additional shells can be fed from loaded magazine by pumping forearm.
10. If gun is cocked, but chamber is empty, move disconnector lever to its forward position, then pump forearm back and forth to feed shell into chamber.

NOTE: If you wish to fire single shot, simply load chamber as explained in Steps 1 through 4 above.

TO UNLOAD:

1. Move safety to "safe" position.
2. If a loaded round is in the chamber, move disconnector lever forward and move forearm rearward.
3. When bolt is fully opened, the shell in chamber will eject and the next round from magazine tube will be released.
4. By rolling gun sideways you will allow released shell to drop from ejection port.
5. Close action by moving forearm fully forward.
6. Push disconnector lever forward and pull forearm completely rearward.
7. Repeat Step 4.

CAUTION: Check magazine and chamber to be certain gun is empty.

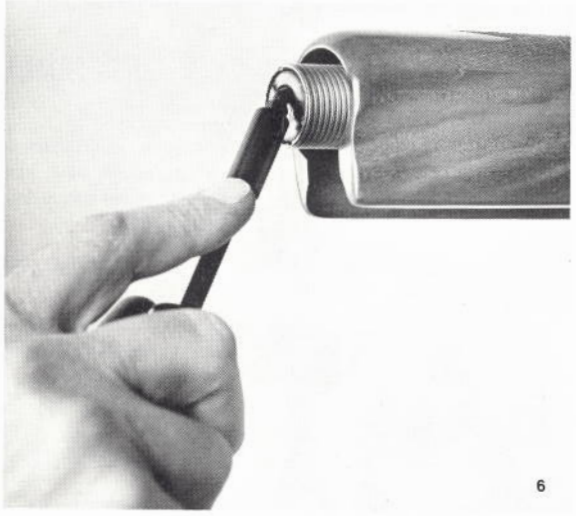
TO DISASSEMBLE BARREL FROM GUN:

1. Make sure gun is unloaded and safety button is in "safe" position.
2. Move forearm rearward until bolt face is halfway open (as shown in Illustration No. 3).
3. Unscrew magazine cap.
4. Pull barrel gently forward and upward until barrel extension clears front of receiver.
5. Replace magazine cap.
6. Move forearm fully forward.
7. Move safety to fire position and pull trigger.

PLUG REMOVAL

Your Model Ninety-two shotgun actually has a five-shot capacity. To load five rounds - four in the magazine and one in the chamber—remove the magazine plug as follows:

1. Be sure gun is unloaded and safety button is in "safe" position.
2. Unscrew magazine cap.
3. Place the end of screwdriver through the hole in the retainer ring and carefully pry the ring upward until it is free of the magazine tube (Illustration No. 6).



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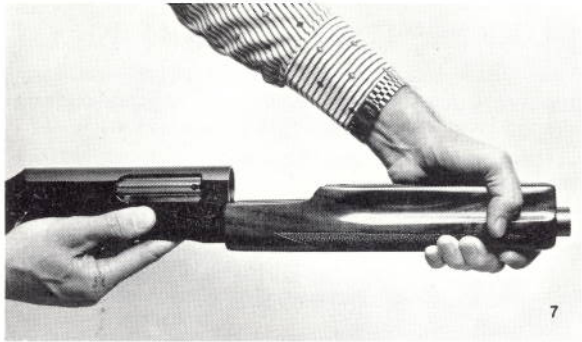
4. The plug is under spring compression and when the retainer ring is removed, plug will pop up.
5. Remove plug. Do NOT remove spring.
6. Seat end of spring in retainer ring.
7. Reinsert ring into magazine tube by tapping lightly until retainer ring is flush with end of magazine tube.
8. Replace magazine cap.



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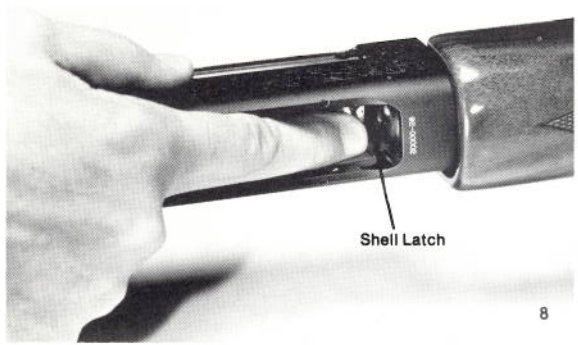
TO DISASSEMBLE BOLT ASSEMBLY FOR CLEANING:

1. Slide forearm rearward until bolt face is positioned as shown in Illustration No. 3. (If gun is cocked, move disconnector lever forward to permit forearm to move rearward.)
2. Unscrew magazine cap.
3. Remove barrel by pulling forward and upward gently until barrel extension clears front of receiver.
4. Holding gun horizontally, pull forward on forearm until it stops. While holding gun in this position, press lifter up with the right index finger or thumb (Illustration No. 7).

   Now depress shell latch on left (opposite side of ejection port) side of receiver (Illustration No. 8).
   Forearm will now slide completely off magazine tube, freeing it and bolt assembly from receiver.
   CAUTION: You may wish to turn gun upside down to locate the shell latch; however, make sure that gun is right side up before depressing latch and proceeding with disassembly, or bolt assembly will drop off the action bars.
5. With the forearm assembly removed from the gun, the bolt assembly and the bolt carrier may be lifted from the slide action bars (Illustration No. 9).
6. Following the cleaning suggestions given later, clean the bolt and the receiver.



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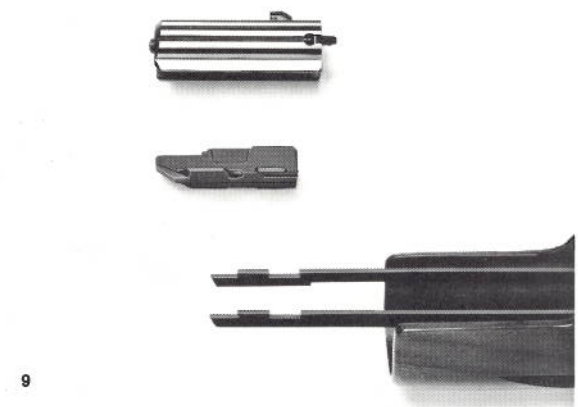

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7. It is not normally necessary to remove the locking block from the bolt for cleaning, nor is removal recommended. If necessary to do so, follow these steps:
   a. Punch out firing-pin retaining pin from top to bottom.
   b. Remove the firing pin and spring.
   c. Remove the locking block from the bottom of the bolt.
   d. Reassemble in reverse order. Ensure that the crosspin that passes through the locking block is in place.

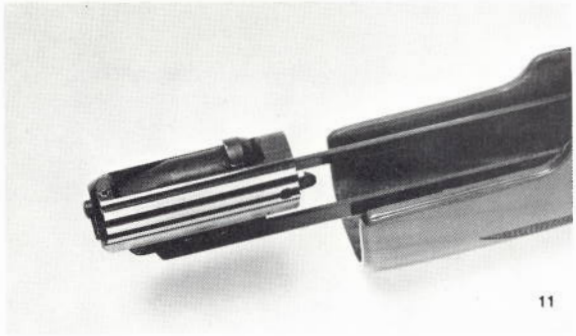
WARNING

THE LOCKING BLOCK **MUST** BE IN PLACE BEFORE THE GUN IS REASSEMBLED. IF THE GUN IS FIRED WITHOUT IT, DAMAGE TO THE GUN AND POSSIBLE PERSONAL INJURY WILL RESULT.

10

TO ASSEMBLE BOLT BODY TO CARRIER:

1. To assemble bolt body to carrier, pick up bolt body (with locking block already assembled) and place over carrier. Be certain that large flat surface of the carrier is positioned toward the front of the bolt, while the step at the back of the carrier is positioned to the back of the bolt (Illustration No. 10).
2. Place carrier and bolt assembly in grooves provided in slide action bars, making certain front of bolt faces front of forearm (Illustration No. 11).
3. Making certain that bolt assembly is aligned with receiver, push forearm onto magazine tube. Move forearm gently rearward until bolt has been pushed into receiver to its stop. Bolt will be approximately halfway into action.
4. Place one hand on forearm. With index finger of other hand, depress lifter fully. With a sideward motion of the index finger, depress shell latch fully on opposite side of ejection-port side of receiver. Move forearm rearward very slightly until it stops again (Illustration No. 12).



11

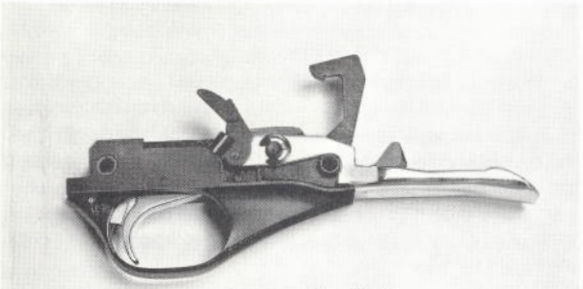
5. Now depress shell latch on ejection-port side of receiver and move forearm rearward completely to stop.
6. Move disconnector lever forward.
7. Move forearm rearward to completely open action.
8. Now reposition forearm to proper position for reassembly of barrel to gun (see Illustration No. 3).
9. Reassemble barrel and magazine cap to gun.

12

13

TO REMOVE TRIGGER

1. Make sure that gun is not loaded.
2. Place safety button in "safe" position.
3. Cock gun by pumping action and leave action closed.
4. From left side of receiver, tap out front trigger plate pin with a punch (Illustration No. 13).
5. Next tap out disconnector lever pin.
6. Place gun with trigger guard facing up.
7. Lift rear of trigger assembly out of receiver until completely removed.
8. Leave trigger assembly in cocked position and clean as a unit with solvent. Do not attempt to disassemble the unit. After cleaning, wipe dry and re-oil lightly. If the trigger is pulled while cleaning, simply depress hammer back to cocked position (Illustrations No. 14 and No. 15).
9. Replace trigger assembly by placing front of assembly in action first, then lower rear of trigger assembly gently into receiver.


Hammer in Fired Position
14

10. Make certain that trigger assembly is properly aligned in receiver and then replace disconnector lever pin. Pin can be pushed into position by hand. If pin will not completely reinsert so that end of pin is flush with receiver, rotate the pin by the disconnector lever and continue pushing until complete seating has been achieved.
11. Reinsert front trigger plate pin to stop. Make certain that pin is aligned with hole in trigger assembly. Tap with a plastic hammer until pin is completely reseated.

To Recock Hammer
15

ADDITIONAL INFORMATION

CLEANING

As is the case with all firearms, the Model Ninety-two should be kept reasonably clean. Accumulated dirt, burned and unburned powder, and other debris can cause malfunctions in the trigger group and will cause unnecessary wear on parts. By following these tips, you will get optimum performance from your gun:

1. Disassemble the gun every 500 rounds and clean all accessible parts and the interior of the receiver. Any of the commercial powder solvents or gun cleaners work very well.

2. After the gun is clean, wipe the parts dry.

3. Apply a **light** coat of oil to accessible parts. Do not squirt oil into the trigger group or other crevices, and do not use more than a very thin coat on exposed parts, as oil causes dirt and debris to adhere to the parts.

4. Use a clean cloth to wipe the magazine tube nearly dry.

5. A modern synthetic lubricant is superior to the older petroleum products because of its better lubricating properties with a thin coat, its reduced tendency to "gum" with time, and its ability to remain effective in both high and low temperatures.

COLD-WEATHER USE

Because temperatures below freezing cause petroleum products to thicken and harden, it is especially important to remove all regular oil. A synthetic lubricant that is stated to be effective at low temperatures, or a dry graphite-type lubricant, can be used in very thin coats.

BARRELS

Model Ninety-two barrels are interchangeable. For a list of lengths and chokes available, contact your Weatherby dealer.

MULTI-CHOKE™ BARRELS

These barrels are interchangeable with the standard choked barrels, and all Multi-choke™ tubes can be used with these barrels. The tubes, however, cannot be used with standard choked barrels. Choke annotations are marked around the circumference of each tube near the muzzle end, and are visible with the tube inserted in the barrel.

When installing a tube, use the wrench provided with the gun to tighten the tube before firing the gun. Do not use any other tool to tighten or loosen the tube, as this may mar or damage the tube.

MAKE CERTAIN THAT GUN IS UNLOADED AND BOLT IS OPEN BEFORE INSTALLING OR REMOVING A CHOKE TUBE. DO NOT SHOOT THROUGH THE MULTI-CHOKE™ BARREL UNLESS A TUBE IS IN PLACE.